

PRL TP-G20

PBT-GF20

Polymer Resources, Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	14	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.0075	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Yield	110	MPa	ASTM D 638
Tensile Strength at Break	110	MPa	ASTM D 638
Flexural Modulus	5861	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 66 psi	207	°C	ASTM D 648
DTUL @ 264 psi	196	°C	ASTM D 648
Other properties			
Density	1430	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	116 - 121	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	232 - 260	°C	-
Mold temperature	71.1 - 87.8	°C	-
Zone 1	238 - 254	°C	-
Zone 2	243 - 260	°C	-
Zone 3	249 - 266	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Pellets

Regional Availability

North America