

Product Texts

20% Glass Reinforced, Flame Retardant

ISO 1043 PBT-GF20 FR(17)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	19	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
^[C] Density of melt	1360	kg/m ³	-
^[C] Thermal conductivity of melt	0.136	W/(m K)	-
^[C] Spec. heat capacity of melt	1870	J/(kg K)	-
^[C] Eff. thermal diffusivity	5.34E-8	m ² /s	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	8200	MPa	ISO 527
^[C] Stress at break	110	MPa	ISO 527
^[C] Strain at break	2.5	%	ISO 527
^[C] Charpy impact strength, +23°C	50	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	50	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	40	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	80	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.2	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3.2	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	10	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	140	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Comparative tracking index	225	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.4	%	Sim. to ISO 62
^[C] Humidity absorption	0.2	%	Sim. to ISO 62
^[C] Density	1590	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Delivery form

Pellets

Regional Availability

Europe, Asia Pacific

Additives

Release agent

Other text information**Injection molding**[Injection Molding Recommendations](#)[Steel recommendations for molds screws and barrels](#)[Supporting document for Stanyl quality processing](#)