

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	100	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	6000	MPa	ISO 178
Flexural strength	150	MPa	ISO 178
Izod notched impact strength, +23°C	5.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	195	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1540	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.04	%	-
Melt temperature	250 - 270	°C	-
Mold temperature	60 - 100	°C	-

Characteristics

Processing

Injection Molding

Chemical Resistance

General Chemical Resistance

Delivery form

Natural Color

Applications

Electrical and Electronical

Special Characteristics

Flame retardant, Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific