

4DUR 9K22110

PBT-GF10

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5000	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	4	%	ISO 527
Izod impact strength, +23°C	45	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	5 -30	kJ/m ² °C	ISO 180/1A -

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Vicat softening temperature, B	205	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB 1.6	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	HB 0.8	class mm	IEC 60695-11-10 -

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Comparative tracking index	250	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1320	kg/m ³	ISO 1183
Moisture Content	0.08	%	-

Characteristics**Regional Availability**

Europe