

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.015</b>	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Break	<b>49.6</b>	MPa	ASTM D 638
Flexural Modulus	<b>4482</b>	MPa	ASTM D 790
Flexural Strength	<b>89.6</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>48</b>	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
DTUL @ 66 psi	<b>182</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>138</b>	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	<b>1520</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics**

Processing	Regional Availability
Injection Molding	North America