

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>34</b>	g/10min	ASTM D 1238
Temperature	<b>260</b>	°C	-
Load	<b>2.16</b>	kg	-
Mold Shrinkage, MD	<b>0.014</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	<b>3300</b>	MPa	ASTM D 638
Tensile Strength	<b>60</b>	MPa	ASTM D 638
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 66 psi	<b>180</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>75</b>	°C	ASTM D 648
Melting Temperature	<b>225</b>	°C	ASTM D 3418
<b>Other properties</b>			
Density	<b>1430</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Melt temperature	<b>250 - 270</b>	°C	-
Mold temperature	<b>70 - 90</b>	°C	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America, Europe, South and Central America