

4DUR 9K22220 HFR1

PBT-GB20

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	7500	MPa	ISO 527
Stress at break	100	MPa	ISO 527
Strain at break	3	%	ISO 527
Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	5	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	55	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A
Izod notched impact strength	7	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	175	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Comparative tracking index	225	-	IEC 60112
Other properties			
Density	1520	kg/m ³	ISO 1183
Moisture Content	0.08	%	-

Characteristics**Special Characteristics**

Flame retardant, Heat stabilized or stable to heat

Regional Availability

Europe