

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Stress at break	80	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	10000	MPa	ISO 178
Flexural strength	130	MPa	ISO 178
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
Other properties			
Water absorption	0.07	%	Sim. to ISO 62
Density	1730	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	5 - 8	h	-
Mold temperature	60 - 100	°C	-
Zone 1	250 - 270	°C	-
Zone 2	250 - 270	°C	-
Zone 3	250 - 270	°C	-
Nozzle temperature	270	°C	-
Screw speed	80 - 120	rpm	-
Injection pressure	20 - 150	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant

Applications

Automotive, Electrical and Electronical, General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa