

LATICONTER 75 CPG/650

PBT-(GF+X)

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	7000	MPa	ISO 527
Stress at break	45	MPa	ISO 527
Strain at break	0.9	%	ISO 527
Charpy impact strength, +23°C	20	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Other Standards^[5]			
Thermal Conductivity, solid state	0.231	W/(m K)	ASTM E 1461-92

S: These properties are reported by the producer according standards that are different to our defaults.

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	2330	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	230 - 260	°C	-
Mold temperature	80 - 100	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

Thermally Conductive