

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	12500	MPa	ISO 527
Stress at break	155	MPa	ISO 527
Strain at break	2.8	%	ISO 527
Flexural strength	245	MPa	ISO 178
Charpy impact strength, +23°C	70	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	65	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	13	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	13	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	13	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	12	kJ/m ²	ISO 180/1A
	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	25	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	90	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB	class	IEC 60695-11-10
	1.6	mm	-
Burning behav. at thickness h Thickness tested	HB	class	IEC 60695-11-10
	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	4.1	-	IEC 62631-2-1
Dissipation factor, 1MHz	200	E-4	IEC 62631-2-1
Volume resistivity	100000	Ohm*m	IEC 62631-3-1
Surface resistivity	1E7	Ohm	IEC 62631-3-2
Electric strength	29	kV/mm	IEC 60243-1
Comparative tracking index	450	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.31	%	Sim. to ISO 62
Humidity absorption	0.11	%	Sim. to ISO 62
Density	1570	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.04	%	-
Melt temperature	250 - 275	°C	-
Mold temperature	60 - 100	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa