

**Product Texts**

GENESTAR G1350H-F02 is an injection molding grade with 30% GF developed for reflow applications. It is halogen-free and has a HB flammability.

Thanks to its JEDEC MSL 1 rating (moisture sensitive level 1), this grade shows an excellent resistance to blisters.

GENESTAR G1350H-F02 is suitable for all kind of reflow components such as:

- FPC connectors
- Board-to-board connectors
- wire-to-board connectors
- automotive connectors

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.9	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Melt Flow Index, MFI	42	g/10min	ASTM D 1238
Temperature	320	°C	-
Load	2.16	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	11100	MPa	ISO 527
<sup>[C]</sup> Stress at break	167	MPa	ISO 527
<sup>[C]</sup> Strain at break	1.8	%	ISO 527
<sup>[C]</sup> Charpy notched impact strength, +23°C	11.8	kJ/m <sup>2</sup>	ISO 179/1eA
<b>ASTM Data</b>			
Tensile Strength	180	MPa	ASTM D 638
Flexural Modulus	10000	MPa	ASTM D 790
Flexural Strength	230	MPa	ASTM D 790
Izod Impact notched, 1/8 in	115	J/m	ASTM D 256

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	306	°C	ISO 11357-1/-3
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 264 psi	290	°C	ASTM D 648
Melting Temperature	306	°C	ASTM D 3418
Glass Transition Temperature	125	°C	ASTM E 1356

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	30	kV/mm	ASTM D 149
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	0.16	%	Sim. to ISO 62
<sup>[C]</sup> Density	1400	kg/m <sup>3</sup>	ISO 1183
Density	1400	kg/m <sup>3</sup>	ASTM D 792

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Pellets

**Special Characteristics**

Flame retardant, Halogen-free, Heat stabilized or stable to heat

**Features**

Weldable

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa