

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	25	g/10min	ISO 1133
Temperature	320	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Stress at break	175	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	10000	MPa	ISO 178
Flexural strength	210	MPa	ISO 178
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A
Rockwell hardness	R 125	-	ISO 2039-2
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	306	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	125	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	285	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	25	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	40	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E14	Ohm*m	IEC 62631-3-1
Other properties			
Density	1570	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.05	%	-
Melt temperature	315 - 335	°C	-
Mold temperature	135 - 145	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

Flame retardant