

| Processing/Physical Characteristics | Value | Unit | Test Standard |
|--|-----------|-------------------|-----------------|
| ISO Data | | | |
| Molding shrinkage, parallel | 1.0 | % | ISO 294-4, 2577 |
| Molding shrinkage, normal | 1.0 | % | ISO 294-4, 2577 |
| Mechanical properties | | | |
| ISO Data | | | |
| Tensile Modulus | 3250 | MPa | ISO 527 |
| Stress at break | 65 | MPa | ISO 527 |
| Izod notched impact strength, +23°C | 6 | kJ/m ² | ISO 180/1A |
| Izod notched impact strength | 5 | kJ/m ² | ISO 180/1A |
| Temperature | -30 | °C | - |
| Thermal properties | | | |
| ISO Data | | | |
| Melting temperature, 10°C/min | 223 | °C | ISO 11357-1/-3 |
| Temp. of deflection under load, 1.80 MPa | 75 | °C | ISO 75-1/-2 |
| Temp. of deflection under load, 0.45 MPa | 185 | °C | ISO 75-1/-2 |
| Vicat softening temperature, B | 200 | °C | ISO 306 |
| Burning behav. at 1.5 mm nom. thickn. | V-2 | class | IEC 60695-11-10 |
| Thickness tested | 1.6 | mm | - |
| Burning behav. at thickness h | V-2 | class | IEC 60695-11-10 |
| Thickness tested | 0.8 | mm | - |
| Electrical properties | | | |
| ISO Data | | | |
| Volume resistivity | 1E13 | Ohm*m | IEC 62631-3-1 |
| Surface resistivity | 1E13 | Ohm | IEC 62631-3-2 |
| Other properties | | | |
| Density | 1200 | kg/m ³ | ISO 1183 |
| Moisture Content | 0.2 | % | - |
| Processing Recommendation Injection Molding | | | |
| Pre-drying - Temperature | 90 - 100 | °C | - |
| Pre-drying - Time | 3 - 4 | h | - |
| Processing humidity | ≤0.2 | % | - |
| Melt temperature | 230 - 250 | °C | - |
| Mold temperature | 60 - 100 | °C | - |
| Zone 1 | 220 - 240 | °C | - |
| Zone 2 | 220 - 240 | °C | - |
| Zone 3 | 220 - 240 | °C | - |
| Nozzle temperature | 210 - 230 | °C | - |
| Back pressure | 50 - 100 | MPa | - |

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant

Delivery form

Pellets, Natural Color

Regional Availability

Europe, Near East/Africa