

Product Texts

Medium viscosity light impact strength Polyamide 6 with nucleating Agent.
For moulding parts with increased impact stress.

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	2800 / -	MPa	ISO 527
Tensile Strength	75 / -	MPa	ISO 527
Yield stress	80 / -	MPa	ISO 527
Yield strain	5 / -	%	ISO 527
Charpy impact strength, +23°C	N / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	60 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	200 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Other properties	dry / cond	Unit	Test Standard
Water absorption	7.5 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1110 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.1	%	-
Mold temperature	40 - 80	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	240 - 260	°C	-
Nozzle temperature	250 - 270	°C	-
Maximum residence time	10	min	-

Characteristics

Processing
Injection Molding

Features
Nucleated

Delivery form
Pellets

Regional Availability
Europe

Special Characteristics
High impact or impact modified