

Product Texts

Polyamide 6, heat-aging stabilized, medium viscosity, for injection moulding

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2900 / -	MPa	ISO 527
Flexural modulus, 23°C	2700 / -	MPa	ISO 178
Flexural strength	95 / -	MPa	ISO 178
^[C] Charpy notched impact strength, +23°C	5.5 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	70 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	180 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	205 / *	°C	ISO 306
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	600 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1140 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	200 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Natural Color