

Product Texts

Polyamide 6, for fast cycling injection moulding, for injection moulding

Processing/Physical Characteristics

dry / cond

Unit

Test Standard

ISO Data^[C] Molding shrinkage, parallel

0.9 / *

%

ISO 294-4, 2577

^[C] Molding shrinkage, normal

1.0 / *

%

ISO 294-4, 2577

^[C]: CAMPUS**Mechanical properties**

dry / cond

Unit

Test Standard

ISO Data^[C] Tensile Modulus

3100 / 950

MPa

ISO 527

Flexural modulus, 23°C

2700 / 850

MPa

ISO 178

Flexural strength

100 / 35

MPa

ISO 178

^[C] Charpy impact strength, +23°C

N / N

kJ/m²

ISO 179/1eU

^[C] Charpy notched impact strength, +23°C

5 / 25

kJ/m²

ISO 179/1eA

^[C]: CAMPUS**Thermal properties**

dry / cond

Unit

Test Standard

ISO Data^[C] Melting temperature, 10°C/min

221 / *

°C

ISO 11357-1/-3

^[C] Temp. of deflection under load, 1.80 MPa

65 / *

°C

ISO 75-1/-2

^[C] Temp. of deflection under load, 0.45 MPa

175 / *

°C

ISO 75-1/-2

^[C] Vicat softening temperature, B

200 / *

°C

ISO 306

^[C] Burning Behav. at thickness h

V-2 / *

class

IEC 60695-11-10

Thickness tested

0.8 / *

mm

-

Yellow Card available

yes / *

-

-

^[C]: CAMPUS**Electrical properties**

dry / cond

Unit

Test Standard

ISO Data^[C] Volume resistivity

1E13 / -

Ohm*m

IEC 62631-3-1

^[C] Surface resistivity

* / 1E13

Ohm

IEC 62631-3-2

^[C] Comparative tracking index

600 / -

-

IEC 60112

^[C]: CAMPUS**Other properties**

dry / cond

Unit

Test Standard

^[C] Density

1140 / -

kg/m³

ISO 1183

^[C]: CAMPUS**Material specific properties**

dry / cond

Unit

Test Standard

ISO Data

Viscosity number

145 / *

cm³/g

ISO 307, 1157, 1628

Characteristics**Processing**

Injection Molding