

Tarnamid® T-27 MTR

PA6

Grupa Azoty S.A.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	110 / *	cm ³ /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	0.1 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Ball indentation hardness	120 / 75	MPa	ISO 2039-1
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	50 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	120 / *	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Burning behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	3.2 / *	mm	-
Electrical properties			
ISO Data			
Relative permittivity, 1MHz	3.5 / 4.2	-	IEC 62631-2-1
Dissipation factor, 1MHz	180 / 1000	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric strength	30 / 24	kV/mm	IEC 60243-1
Comparative tracking index	600 / 600	-	IEC 60112
Other properties			
Water absorption	9.5 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Delivery form

Granules, Natural Color

Applications

Automotive, Building Construction, Electrical and Electronical

Regional Availability

Europe