

**Staramide B28U**

PA6

Eurostar Engineering Plastics

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Thermal conductivity of melt	0.29	W/(m K)	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	2700	MPa	ISO 527
Yield stress	70	MPa	ISO 527
Yield strain	3.5	%	ISO 527
Strain at break	15	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Charpy impact strength, +23°C	270	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	100	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	4	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	3	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-40	°C	-
Rockwell hardness	R 120	-	ISO 2039-2
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	60	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	180	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Coeff. of linear therm. expansion, parallel	80	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Oxygen index	24	%	ISO 4589-1/-2
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.75	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Dissipation factor, 1MHz	180	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	16	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
<b>Other properties</b>			
Water absorption	10	%	Sim. to ISO 62
Humidity absorption	2.6	%	Sim. to ISO 62
Density	1140	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Features**

Low Odor

**Delivery form**

Pellets

**Regional Availability**

Europe