

**Product Texts**

Easy flow PA 6 standard grade

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.008</b>	mm/mm	ASTM D 955
Mold Shrinkage, TD	<b>0.012</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>3000 / 1100</b>	MPa	ISO 527
<sup>[C]</sup> Yield stress	<b>85 / 45</b>	MPa	ISO 527
<sup>[C]</sup> Yield strain	<b>3.5 / 18</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>N / N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>N / -</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>3.5 / 20</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>3 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> : CAMPUS			
<b>Thermal properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>70 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>190 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	<b>195 / *</b>	°C	ISO 306
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	<b>V-2 / *</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-
<sup>[C]</sup> Burning Behav. at thickness h	<b>V-2 / *</b>	class	IEC 60695-11-10
Thickness tested	<b>3.0 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-2</b>	-	UL 94
Thickness tested	<b>1.5</b>	mm	-
<sup>[C]</sup> : CAMPUS			
<b>Electrical properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>1E11 / 1E8</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>* / &gt;1E15</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Comparative tracking index	<b>600 / -</b>	-	IEC 60112
<sup>[C]</sup> : CAMPUS			
<b>Other properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<sup>[C]</sup> Water absorption	<b>2.5 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>1130 / -</b>	kg/m <sup>3</sup>	ISO 1183
<sup>[C]</sup> : CAMPUS			
<b>Material specific properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Viscosity number	<b>130 / *</b>	cm <sup>3</sup> /g	ISO 307, 1157, 1628
<sup>[C]</sup> : CAMPUS			
<b>Processing Recommendation Injection Molding</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80</b>	°C	-

Pre-drying - Time	<b>4 - 6</b>	h	-
Melt temperature	<b>250 - 270</b>	°C	-
Mold temperature	<b>60 - 90</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Additives**

Release agent

**Delivery form**

Granules

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

**Other text information**

**Injection molding**

PREPROCESSING; **Pretreatment**

Predrying: 4-6h / 80°C

PROCESSING ;**Processing:**

Melttemperature	250 - 270	°C
Mouldtemperature	60 - 90	°C