

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.01	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	4137	MPa	ASTM D 638
Tensile Strength	44.8	MPa	ASTM D 638
Flexural Modulus	4137	MPa	ASTM D 790
Flexural Strength	82.7	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53.4	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
<b>Other properties</b>			
Density	4000	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.2	%	-
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	243 - 279	°C	-
Mold temperature	54.4 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America, Europe, Asia Pacific