

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.013	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	5171	MPa	ASTM D 638
Tensile Strength	55.2	MPa	ASTM D 638
Flexural Modulus	3309	MPa	ASTM D 790
Flexural Strength	89.6	MPa	ASTM D 790
Izod Impact notched, 1/8 in	64.1	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
Other properties			
Density	2000	kg/m ³	ASTM D 792
Moisture Content	0.2	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	243 - 279	°C	-
Mold temperature	54.4 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific