

**Promyde® B40 LN**

PA6

Nurel S.A.

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	14 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	1.0 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	3400 / 1100	MPa	ISO 527
Tensile Strength	90 / 40	MPa	ISO 527
Yield strain	4 / 25	%	ISO 527
Strain at break	>50 / >50	%	ISO 527
Flexural modulus, 23°C	2900 / 1000	MPa	ISO 178
Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6.2 / 38	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	223 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	65 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	197 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	70 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	100 / *	E-6/K	ISO 11359-1/-2
<b>ASTM Data</b>			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	1.5	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 1MHz	3.5 / 7	-	IEC 62631-2-1
Dissipation factor, 1MHz	300 / 3000	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Comparative tracking index	600 / 600	-	IEC 60112
<b>Other properties</b>			
Water absorption	9.5 / *	%	Sim. to ISO 62
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m <sup>3</sup>	ISO 1183
<b>Material specific properties</b>			
<b>ISO Data</b>			
Viscosity number	263 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

**Characteristics****Processing**

Injection Molding

**Additives**

Lubricants

**Special Characteristics**

Heat stabilized or stable to heat

**Features**

Nucleated

**Regional Availability**

Europe