

4LOY 10E17200 I

(PC+ABS)

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	14	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2250	MPa	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	50	%	ISO 527
Izod notched impact strength, +23°C	45	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	130	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	120	°C	ISO 75-1/-2
Vicat softening temperature, B	115	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-

Other properties	Value	Unit	Test Standard
Density	1130	kg/m ³	ISO 1183

Characteristics**Special Characteristics**

High impact or impact modified

Regional Availability

Europe