

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0117	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0117	mm/mm	ASTM D 955
Mechanical properties	dry / cond	Unit	Test Standard
ASTM Data			
Tensile Strength	80 / 45	MPa	ASTM D 638
Elongation at Break	20 / 50	%	ASTM D 638
Flexural Modulus	3300 / 11500	MPa	ASTM D 790
Flexural Strength	112 / -	MPa	ASTM D 790
Rockwell Hardness	R 85 / -	-	ASTM D 785
Izod Impact notched, 1/8 in	78.5 / 108	J/m	ASTM D 256
Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	0.8	mm	-
DTUL @ 66 psi	125	°C	ASTM D 648
DTUL @ 264 psi	75	°C	ASTM D 648
Melting Temperature	220	°C	ASTM D 3418
Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric strength	30 / -	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112
Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	1.1	%	ASTM D 570
Water Absorption, Equilibrium	6.25	%	ASTM D 570
Density	1150	kg/m ³	ASTM D 792

Characteristics

Processing

Injection Molding

Applications

Electrical and Electronical, Encapsulation

Special Characteristics

Flame retardant

Regional Availability

Asia Pacific