

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.014	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Yield	66.7	MPa	ASTM D 638
Elongation at Break	80	%	ASTM D 638
Flexural Modulus	2158	MPa	ASTM D 790
Flexural Strength	83.4	MPa	ASTM D 790
Rockwell Hardness	R 114	-	ASTM D 785
Izod Impact notched, 1/4 in	160	J/m	ASTM D 256
Thermal properties			
ASTM Data			
Coefficient of Thermal Expansion, MD	100	E-6/K	ASTM D 696
DTUL @ 66 psi	150	°C	ASTM D 648
DTUL @ 264 psi	50	°C	ASTM D 648
Melting Temperature	220	°C	ASTM D 3418
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	19	kV/mm	ASTM D 149
Dielectric Constant, 1 MHz	2.8	-	ASTM D 150
Volume Resistivity	1E17	Ohm*cm	ASTM D 257
Arc Resistance	195	s	ASTM D 495
Other properties			
Water Absorption, 24hr	1.4	%	ASTM D 570
Density	1100	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	4 - 5	h	-
Melt temperature	250 - 280	°C	-
Mold temperature	60 - 80	°C	-
Zone 1	230 - 260	°C	-
Zone 2	240 - 270	°C	-
Zone 3	250 - 280	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified

Regional Availability

North America, Europe, Asia Pacific, South and Central America