

EPLAMID 6 NC P A2,4

PA6

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Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.2	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	3000	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	10	%	ISO 527
Flexural modulus, 23°C	2800	MPa	ISO 178
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	70	°C	ISO 75-1/-2
Vicat softening temperature, B	190	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB 1.6	class mm	IEC 60695-11-10 -
Other properties			
Density	1130	kg/m ³	ISO 1183
Material specific properties			
ISO Data			
Viscosity number	125	cm ³ /g	ISO 307, 1157, 1628
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	260	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Additives

Lubricants

Features

Nucleated

Regional Availability

Europe