

**ECONAMID FL 6H1**

PA6

DOMO Engineering Plastics

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>9</b>	g/10min	ISO 1133
Temperature	<b>287</b>	°C	-
Load	<b>0.325</b>	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>2800</b>	MPa	ISO 527
Yield stress	<b>65</b>	MPa	ISO 527
Yield strain	<b>12</b>	%	ISO 527
Izod notched impact strength, +23°C	<b>5</b>	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	<b>R 120</b>	-	ISO 2039-2
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>221</b>	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	<b>75</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>170</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>205</b>	°C	ISO 306
Burning behav. at thickness h	<b>HB</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8</b>	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	<b>1E13</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E13</b>	Ohm	IEC 62631-3-2
<b>Other properties</b>			
Density	<b>1130</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>75 - 85</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Melt temperature	<b>230 - 260</b>	°C	-
Mold temperature	<b>40 - 80</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Heat stabilized or stable to heat