

**Product Texts**

Film Extrusion, Unreinforced, Extrusion, Food Contact Quality, Medium Viscosity, Nucleated

ISO 1043 PA6

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	7 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	235 / *	°C	-
Load	2.16 / *	kg	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2800 / 800	MPa	ISO 527
<sup>[C]</sup> Yield stress	75 / 35	MPa	ISO 527
<sup>[C]</sup> Yield strain	4 / 25	%	ISO 527
<sup>[C]</sup> Nominal strain at break	20 / >50	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	5 / 50	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	5 / -	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	50 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	150 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	80 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
<sup>[C]</sup> Oxygen index	24 / *	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 100Hz	3.9 / 18	-	IEC 62631-2-1
<sup>[C]</sup> Relative permittivity, 1MHz	3.5 / 4	-	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	1E12 / 1E10	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	30 / 35	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	600 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	10 / *	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	3 / *	%	Sim. to ISO 62
<sup>[C]</sup> Density	1140 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Injection Molding, melt temperature	260	°C	ISO 294
Injection Molding, mold temperature	40	°C	ISO 294

[C]: CAMPUS

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 6</b>	h	-

**Characteristics****Processing**

Film Extrusion, Other Extrusion

**Delivery form**

Pellets

**Features**

Nucleated

**Certifications**

Food contact

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

**Other text information****Injection molding**

## PREPROCESSING

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

## PROCESSING