

DOMAMID 6N1 NC

PA6

DOMO Engineering Plastics

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.1 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	3400 / 2200	MPa	ISO 527
Yield stress	90 / 55	MPa	ISO 527
Yield strain	4 / -	%	ISO 527
Stress at break	80 / 50	MPa	ISO 527
Strain at break	10 / 20	%	ISO 527
Flexural modulus, 23°C	2800 / 1000	MPa	ISO 178
Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5 / 6	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	66 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	156 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	199 / *	°C	ISO 306
Electrical properties			
ISO Data			
Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
Other properties			
Density	1120 / -	kg/m ³	ISO 1183
Material specific properties			
ISO Data			
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628
Processing Recommendation Injection Molding			
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	240 - 280	°C	-
Mold temperature	60 - 80	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Delivery form

Natural Color