

Denyl 6 0037 H

PA6

VAMP TECH SPA

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	12	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	2500	MPa	ASTM D 638
Tensile Strength at Yield	60	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 264 psi	55	°C	ASTM D 648
Vicat Temperature	190	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1100	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	250	°C	-
Mold temperature	70	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

High impact or impact modified