

DAUNYL® DPN 27 AV NATURAL

PA6

Daunia Plastics Srl

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	3000	MPa	ISO 527
Yield stress	85	MPa	ISO 527
Yield strain	5	%	ISO 527
Strain at break	40	%	ISO 527
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Vicat softening temperature, A	205	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Glow Wire Flammability Index (GWFI)	825	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
Electrical properties			
ISO Data			
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Comparative tracking index	600	-	IEC 60112
Other properties			
Density	1140	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	>3	h	-
Melt temperature	230 - 270	°C	-
Mold temperature	70 - 90	°C	-

Characteristics**Processing**

Injection Molding

Additives

Release agent

Delivery form

Natural Color

Regional Availability

Europe