

Product Texts

BERGAMID B700/750/800, PA6 unreinforced
 general-purpose injection molding grades
 different viscosities available
 UL-listing

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	1100 / 3000	MPa	ISO 527
Yield stress	50 / 80	MPa	ISO 527
Yield strain	22 / 4	%	ISO 527
Nominal strain at break	>50 / 20	%	ISO 527
Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	60 / 8	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	- / 5	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	223 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	65 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	170 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	85 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	82 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Yellow Card available	yes / *	-	-
Burning behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	0.7 / *	mm	-
Yellow Card available	yes / *	-	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	7 / 3.7	-	IEC 62631-2-1
Dissipation factor, 1MHz	3000 / 230	E-4	IEC 62631-2-1
Volume resistivity	1E10 / 1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Electric strength	60 / 100	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	9.5 / *	%	Sim. to ISO 62
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	- / 1130	kg/m ³	ISO 1183

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	150 / *	cm ³ /g	ISO 307, 1157, 1628

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	250	°C	ISO 294
Injection Molding, mold temperature	40	°C	ISO 294

Characteristics

Processing

Injection Molding, Profile Extrusion

Regional Availability

Europe

Delivery form

Pellets

Other text information**Injection Molding**

PREPROCESSING

Max. Water Content 0,1%

Pre-drying: 80°C 4 Hours

PROCESSING

Melt Temperature 250-270°C

Mould Temperature 40-80°C