

Product Texts

Base Polymer	Polyamide 6
Special Features	fast solidifying,easy release (demoulding),easy flow,heat stabilised
Typical Applications	housings,handles,various

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3200 / 1150	MPa	ISO 527
^[C] Yield stress	85 / 50	MPa	ISO 527
^[C] Yield strain	3.7 / 25	%	ISO 527
^[C] Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	5 / 20	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	65 / *	°C	ISO 75-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Yellow Card available	yes / *	-	-

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1130 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions 80 °C in a dry air (dessiccant) dryer
for 2-12 h
dependant on moisture content
max. moisture content <0,15 %

Processing Injection Moulding melt temperature 250-270 °C
mould temperature 40-80 °C

Storage dry, protected from light