

Product Texts

Base Polymer	Polyamide 6
Special Features	fast solidifying,easy release (demoulding),easy flow
Typical Applications	housings,handles

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3300 / -	MPa	ISO 527
^[C] Yield stress	85 / -	MPa	ISO 527
^[C] Yield strain	3.6 / -	%	ISO 527
^[C] Charpy impact strength, +23°C	N / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	5 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Vicat softening temperature, B	200 / *	°C	ISO 306

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1160 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 250-270 °C mould temperature 40-80 °C
Storage	dry, protected from light not above 30°C