

Product Texts

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® E41HSB is an unreinforced, high viscosity, heat stabilized polyamide 66 for injection molding and extrusion.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	1.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.5 / *	%	ISO 294-4, 2577
^[C] Ejection temperature	190	°C	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3000 / 1200	MPa	ISO 527
^[C] Yield stress	84 / 55	MPa	ISO 527
^[C] Yield strain	4 / 26	%	ISO 527
^[C] Nominal strain at break	50 / >50	%	ISO 527
^[C] Charpy notched impact strength, +23°C	6 / 18	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	263 / *	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	70 / *	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	75 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Humidity absorption	2.6 / *	%	Sim. to ISO 62
^[C] Density	1140 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Viscosity number	230 / *	cm ³ /g	ISO 307, 1157, 1628

[C]: CAMPUS

Characteristics

Processing

Injection Molding, Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion, Coating, Casting

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

Europe

Delivery form

Pellets, Natural Color