

**NOVADURAN 5810G15**

(PBT+PS)-GF15

Mitsubishi Engineering-Plastics Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	35	cm <sup>3</sup> /10min	ISO 1133
Temperature	250	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	5500	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Flexural modulus, 23°C	5300	MPa	ISO 178
Flexural strength	135	MPa	ISO 178
Charpy impact strength, +23°C	50	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	224	°C	ISO 11357-1/-3
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	110	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 1MHz	3.2	-	IEC 62631-2-1
Dissipation factor, 1MHz	170	E-4	IEC 62631-2-1
Volume resistivity	2E15	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2
Electric strength	20	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Water absorption	0.08	%	Sim. to ISO 62
Density	1290	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	5 - 8	h	-
Mold temperature	60 - 100	°C	-
Zone 1	250 - 270	°C	-
Zone 2	250 - 270	°C	-
Zone 3	250 - 270	°C	-
Nozzle temperature	270	°C	-
Screw speed	80 - 120	rpm	-
Injection pressure	20 - 150	MPa	-

**Characteristics****Processing**

Injection Molding

**Features**

Low Warpage

**Applications**

Automotive, Electrical and Electronical, General Purpose

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa