

Product Texts

Dry impact modified Polyamide 6.6 with good flowability and good demouldability.
For all kind of moulding parts with increased demand of Impact resistance.

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	2500 / 850	MPa	ISO 527
Yield stress	65 / 40	MPa	ISO 527
Yield strain	3.5 / 20	%	ISO 527
Strain at break	28 / -	%	ISO 527
Charpy impact strength, +23°C	N / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	12 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	5 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	65 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	170 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Other properties	dry / cond	Unit	Test Standard
Water absorption	7.3 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1120 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.1	%	-
Mold temperature	40 - 80	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	260 - 290	°C	-
Nozzle temperature	270 - 300	°C	-
Maximum residence time	8	min	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Additives

Release agent

Special Characteristics

High impact or impact modified

Regional Availability

Europe