

**AKROMID® C28 M 30 6 black (7934)**

PA66/6-MX30

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	1.0 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	6000 / 3000	MPa	ISO 527
Stress at break	70 / -	MPa	ISO 527
Strain at break	3 / -	%	ISO 527
Charpy impact strength, +23°C	30 / -	kJ/m <sup>2</sup>	ISO 179/1eU

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Other properties	dry / cond	Unit	Test Standard
Density	1390 / -	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	300	°C	-
Mold temperature	90	°C	-
Injection pressure	75	MPa	-

**Characteristics****Processing**

Injection Molding

**Features**

Low Warpage

**Delivery form**

Black

**Applications**

Automotive

**Special Characteristics**

Heat stabilized or stable to heat

**Regional Availability**

Europe, Asia Pacific