

Product Texts

Starflam RF0097P is a glass fiber reinforced, flame retardant PA66/6 for injection molded applications. The material is halogen free and red phosphorus free.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.6 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	15800 / 10900	MPa	ISO 527
^[C] Stress at break	172 / 117	MPa	ISO 527
^[C] Strain at break	2.2 / 3.3	%	ISO 527
^[C] Charpy impact strength, +23°C	68 / 78	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	68 / 67	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	13 / 14	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	14 / 13	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	243 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	255 / *	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Electric strength	29 / 28	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	1 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.2 / *	%	Sim. to ISO 62
^[C] Density	1590 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Additives

Release agent

Special Characteristics

Flame retardant, Halogen-free, Phosphorus-free, Heat stabilized or stable to heat

Regional Availability

North America, Europe