

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	2	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	10000	MPa	ISO 527
Tensile Strength	195	MPa	ISO 527
Flexural modulus, 23°C	8750	MPa	ISO 178
Charpy impact strength, +23°C	85	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	11	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	245	°C	ISO 75-1/-2
Vicat softening temperature, B	252	°C	ISO 306
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Electric strength	60	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
<b>Other properties</b>			
Density	1390	kg/m <sup>3</sup>	ISO 1183
Moisture Content	0.15	%	-

### Characteristics

#### Processing

Injection Molding

#### Delivery form

Natural Color

#### Additives

Flame retarding agent

#### Special Characteristics

Flame retardant, Heat stabilized or stable to heat

#### Regional Availability

Europe