

SLOVAMID®6/66 CF 30

PA666-CF30

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	1	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	19500	MPa	ISO 527
Tensile Strength	220	MPa	ISO 527
Flexural modulus, 23°C	18000	MPa	ISO 178
Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	240	°C	ISO 75-1/-2
Vicat softening temperature, B	205	°C	ISO 306
Other properties			
ISO Data			
Density	1270	kg/m ³	ISO 1183
Moisture Content	0.1	%	-

Characteristics**Processing**

Injection Molding

Applications

Automotive, Electrical and Electronical

Delivery form

Black

Regional Availability

Europe