

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2800	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Yield strain	12	%	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	18	%	ISO 527
Charpy impact strength, +23°C	100	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	230	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	250	°C	ISO 75-1/-2
Vicat softening temperature, B	250	°C	ISO 306
Coeff. of linear therm. expansion, parallel	135	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1280	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	80 - 100	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Features

Metal Detectable