

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	165	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	14000	MPa	ISO 178
Flexural strength	240	MPa	ISO 178
Izod impact strength, +23°C	55	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	8.5	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	225	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	29	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	960	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.6	mm	-
Electrical properties			
ASTM Data			
Surface Resistivity	100000	Ohm	ASTM D 257
Other properties			
Water absorption	5.5	%	Sim. to ISO 62
Humidity absorption	1.6	%	Sim. to ISO 62
Density	1340	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.1	%	-
Melt temperature	260 - 280	°C	-
Mold temperature	50 - 90	°C	-
Back pressure	0 - 1	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Special Characteristics

Increased electrical conductivity, Flame retardant, Halogen-free