

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	76.5	MPa	ASTM D 638
Elongation at Break	4	%	ASTM D 638
Flexural Modulus	4120	MPa	ASTM D 790
Flexural Strength	128	MPa	ASTM D 790
Izod Impact notched, 1/8 in	66	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	200	°C	ASTM D 648
DTUL @ 264 psi	180	°C	ASTM D 648
Melting Temperature	225	°C	ASTM D 3418

Other properties	Value	Unit	Test Standard
Density	1400	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 5	h	-
Processing humidity	≤0.02	%	-
Melt temperature	255 - 265	°C	-
Mold temperature	80 - 100	°C	-
Zone 1	245 - 255	°C	-
Zone 2	250 - 260	°C	-
Zone 3	255 - 265	°C	-
Nozzle temperature	255 - 265	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified

Applications

Automotive, Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific, South and Central America