

LUVOTECH MR 1025 BK

PA66-MX

LEHVOSS Group

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	11000	MPa	ISO 527
Tensile Strength	110	MPa	ISO 527
Flexural modulus, 23°C	9000	MPa	ISO 178
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, A	240	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1510	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75	°C	-
Pre-drying - Time	6 - 16	h	-
Processing humidity	≤0.1	%	-
Melt temperature	290	°C	-
Mold temperature	90 - 120	°C	-
Zone 1	290 - 310	°C	-
Zone 2	290 - 310	°C	-
Zone 3	290 - 310	°C	-
Nozzle temperature	280 - 300	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Features

Low Warpage

Applications

Automotive, IT / Business Machine

Regional Availability

North America, Europe, Asia Pacific