

Polytron® A50N01

PA66-GLF50

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	18000	MPa	ISO 527
Tensile Strength	250	MPa	ISO 527
Strain at break	1.9	%	ISO 527
Flexural modulus, 23°C	17000	MPa	ISO 178
Flexural strength	380	MPa	ISO 178
Charpy impact strength, +23°C	95	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	30	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	253	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	3	%	Sim. to ISO 62
Humidity absorption	1	%	Sim. to ISO 62
Density	1580	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	90 - 120	°C	-
Zone 1	290 - 300	°C	-
Zone 2	290 - 300	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Natural Color

Special Characteristics

Heat stabilized or stable to heat

Features

Chemically Coupled Reinforcement, Long fiber reinforced

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa