

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.1 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	16300 / 12500	MPa	ISO 527
<sup>[C]</sup> Stress at break	230 / 175	MPa	ISO 527
<sup>[C]</sup> Strain at break	2 / 2.5	%	ISO 527
Flexural modulus, 23°C	13500 / 10000	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	88 / 85	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	14 / 18	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	263 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	255 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
<sup>[C]</sup> Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	35 / -	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	400 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	1550 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**  
Injection Molding

**Chemical Resistance**  
Hydrolytically Stable

**Delivery form**  
Black

**Certifications**  
Food contact, Drinking water contact

**Special Characteristics**  
Heat stabilized or stable to heat