

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	52	MPa	ISO 527
Strain at break	8	%	ISO 527
Izod notched impact strength, +23°C	11	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	80 - 120	°C	-

Characteristics

Processing
Injection Molding

Special Characteristics
High impact or impact modified

Delivery form
Black

Regional Availability
North America, Europe, South and Central America