

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	9653	MPa	ASTM D 638
Tensile Strength	165	MPa	ASTM D 638
Flexural Modulus	8618	MPa	ASTM D 790
Flexural Strength	248	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80.1	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
Other properties			
Density	1360	kg/m ³	ASTM D 792
Moisture Content	0.2	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	4	h	-
Melt temperature	277 - 299	°C	-
Mold temperature	65.6 - 107	°C	-
Injection pressure	68.9 - 124	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Heat stabilized or stable to heat