

RTP 204 FR XC

PA66-GF

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0025	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	8963	MPa	ASTM D 638
Tensile Strength	131	MPa	ASTM D 638
Flexural Modulus	8618	MPa	ASTM D 790
Flexural Strength	200	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80.1	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Density	1470	kg/m ³	ASTM D 792
Moisture Content	0.2	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	4	h	-
Melt temperature	277 - 299	°C	-
Mold temperature	65.6 - 107	°C	-
Injection pressure	68.9 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant